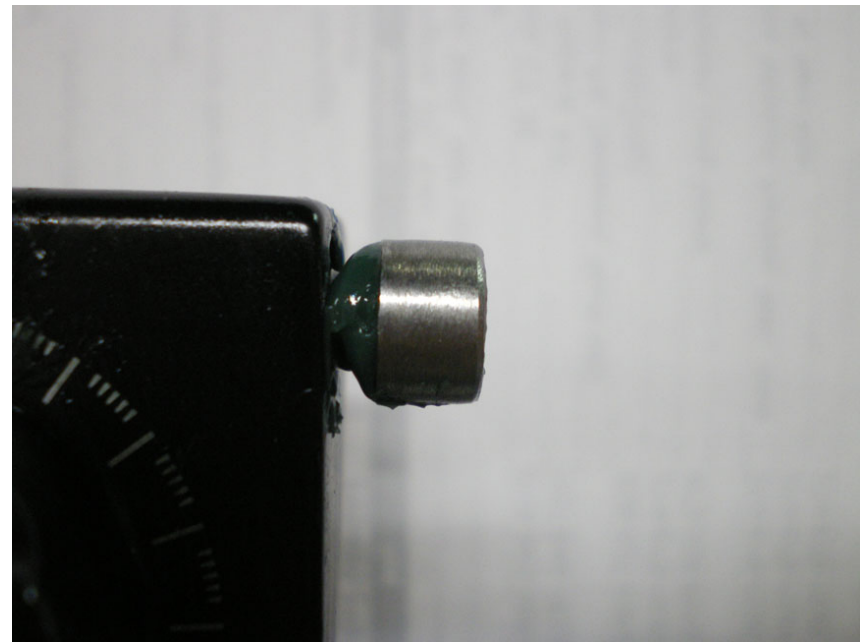


Fuji D-6 iA Clamp Bolts

- In order for the iA clamp assemblies to reach adequate clamping force, it is important to apply grease under the bolt heads and to the bolt threads. All bolts on the iA system have a 7nm/max torque spec.



Fuji D-6 iA Clamp Bolts

- The iA clamp works best when bolts are torqued in the following sequence:
 1. Lower bolts clamping to I-Beam rail-7nm. (top pic)
 2. Through-bolt clamping the saddle rails-7nm. (bottom pic)



Fuji D-6 iA Clamp Bolts

3. Upper bolts clamping the saddle pivot cylinder-7nm.
 - Be sure grease is applied under all bolt heads and to bolt threads!!



Fuji D-6 iA Seat Post Sizing

- Measured from the bottom center of the post to the saddle rail, the lengths are:
 - 172mm
 - 212mm
- Please see the next slide for sizing ranges.



Fuji D-6 iA Seat Post Sizing

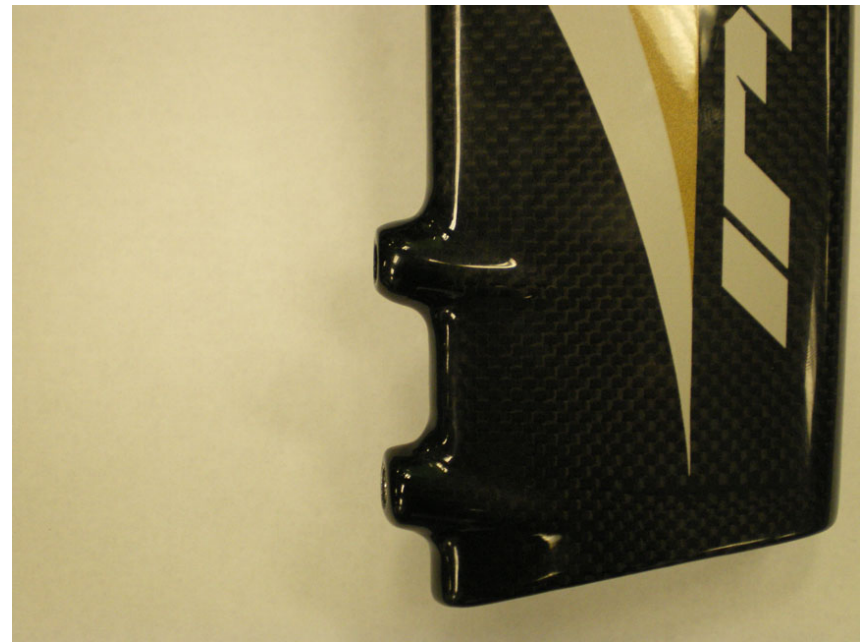
FRAME SIZE	SHORT POST		LONG POST		Full Range Potential
	MIN	MAX	MIN	MAX	
48 cm (XS)*	590mm	630mm	630mm	670mm	590mm - 670mm
50 cm (S)*	625mm	665mm	665mm	705mm	625mm - 705mm
52 cm (S/M)**	605mm	695mm	645mm	735mm	605mm - 735mm
54 cm (M)**	665mm	715mm	705mm	755mm	665mm - 755mm
56 cm (M/L)**	690mm	780mm	730mm	820mm	690mm - 820mm
58 cm (L)**	700mm	790mm	740mm	830mm	700mm - 830mm
60 cm (XL)**	710mm	800mm	750mm	840mm	710mm - 840mm

* Stock short post carbon shaft (length: 160mm)

** Stock long post carbon shaft (length: 200mm)

Fuji D-6 Seat Post Bolts

- Please note the 2 bolts used to clamp the post to D-6 integrated seat mast.



Fuji D-6 Seat Post Bolts

- It is very important that the 2 clamping bolts only contact the metal reinforced area on the back of the seat mast!
- **Do not** raise the post too high that the upper bolt does not contact the seat mast!
- **Do not** allow the lower bolt to ever clamp below the metal on the carbon!

